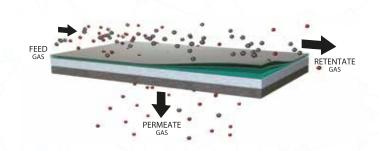


FUJIFILM APURA GAS SEPARATION MEMBRANE

INTRODUCTION

Based on Fujifilm's outstanding history in organic chemistry, thin film coating- and manufacturing excellence, we have developed a highly functional membrane element. Fujifilm ApuraTM has proven itself for treatment of natural gas and distinguishes itself with high performance and robustness against contaminants like water and aromatics.



APURATM GAS SEPARATION MEMBRANE ELEMENT FOR NATURAL GAS SWEETENING

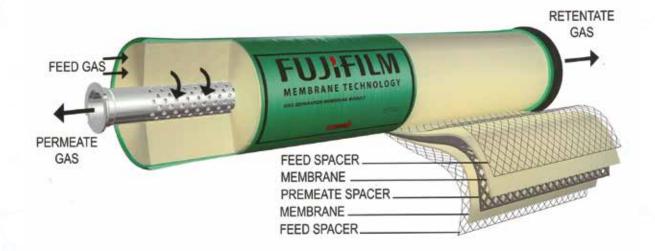
INTRODUCTION

With Fujifilm's new gas separation element Apura[™] our clients are able to sweeten their natural gas in an efficient and cost-effective manner. The elements can be used for bulk and fine removal of acid gas in natural gas processes.

ApuraTM gas separation membranes include two products: Apura-1.5XF and Apura-2.0C. Such products are designed to maximize the CO_2 removal capacity and hydrocarbon recovery and can be combined in stages to be able to maximize the overall separation efficiency.

FUNCTION OF APURATM

Under the influence of pressure, Fujifilm's spiral wound membrane elements (modules) remove CO_2 , and $\mathrm{H}_2\mathrm{S}$ and water from a natural gas feed stream. This membrane separation process results in an enhanced caloric product stream (also known as residue) that is low on CO_2 , $\mathrm{H}_2\mathrm{S}$ and water, and in a waste stream that is lean in hydrocarbons and rich in CO_2 , $\mathrm{H}_2\mathrm{S}$ and water.







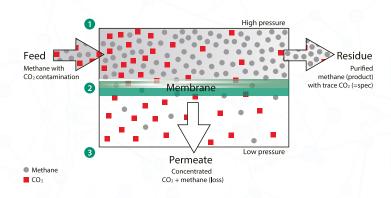
INNOVATIVE TECHNOLOGY

Using our proprietary technology we offer high functional and cost-effective gas sweetening membrane elements with high CO_2 / hydrocarbon selectivity, resulting in lower CAPEX and OPEX for our clients. Fujifilm utilizes multilayer composite membranes, which makes the modules extremely robust towards aromatics and water.

Fujifilm Apura has been proven in different worldwide installations including full replacements of conventional gas separation membrane sites. For more detailed information on Apura $^{\text{TM}}$, do not hesitate to contact the Fufijilm Gas Separation Membrane team.

CUSTOMIZED MODULES

Fujifilm's membrane elements fit in the regular 8 and 8½ inch pressure vessels.



APURATM GAS SEPARATION MEMBRANE ELEMENT FOR FUEL GAS CONDITIONING

INTRODUCTION

With Fujifilm's new gas separation element Apura-FG our clients are able to condition their natural gas stream in an efficient and cost-effective manner.

The elements can be used for heavy hydrocarbon (Ethanes+) and bulk $\rm H_2S$ removal in fuel gas conditioning processes.

INNOVATIVE TECHNOLOGY

Using our proprietary technology we offer high functional and cost-effective fuel gas conditioning elements with high hydrocarbon (Ethanes+) selectivity towards methane, resulting in more efficient plant operation and reduced Volatile Organic Compounds (VOC) emissions which result from combustion of heavy hydrocarbons.

Fujifilm utilizes multilayer composite membranes, which makes the modules extremely robust towards aromatics and water.

FUNCTION OF APURATM

Under the influence of pressure, Fujifilm's spiral wound membrane elements (modules) remove heavy hydrocarbons and H_2S from a natural gas feed stream. This membrane separation process results in an reduced caloric product stream (also known as fuel gas) that is low on high hydrocarbons, H_2S , and in a waste stream that is rich in hydrocarbons and H_2S .

Applications of Apura-FG include Wellhead Natural Gas Conditioning, Fuel Gas Conditioning for Gas Engine and Gas Turbine.





CUSTOMIZED MODULES

Fujifilm's membrane elements fit in the regular 8 and 81/4 inch pressure vessels.

TECHNICAL SPECIFICATIONS

| Pressure range of operation | | | 5X Y 600 | up to 83 bar |
|--|---|-----------------------|---|--------------------|
| Temperature range of operation | | | A-7-36 | up to 60°C |
| Removes CO ₂ , H ₂ S, H ₂ (| | 0 (Apura 1.5XF, 2.0C) | Ethanes+, H ₂ S, H ₂ O (Apura-FG) | |
| Performance stability at extremes | | | AY YEAR | |
| Tolerance to: | nce to: HC, BTX, water saturated feed gas | | Low flux decline | Low plasticization |

| Features | |
|--|-----|
| Low replacement-maintenance | 7./ |
| Small process / footprint No chemicals or solvents | () |
| Pressure driven – no energy consuming solvent regeneration | |
| No moving parts | |
| Off grid/ standalone operation | |
| Can be used as hybrid system | |
| Very quick start up and shut down | _ |

| Financial / Operational | | |
|---|--|--|
| Lower Capex and Opex of gas processing installation | | |
| Higher Production Flexibility & debottlenecking | | |
| Improved plant profitability | | |
| Better fuel quality and longer engine lifetime (Apura-FG) | | |

| Environmental | | |
|---|----------|--|
| Safer and Chemical Free Process | / YO / Y | |
| Lower Methane and CO ₂ Emissions (Apura 1.5XF, 2.0C) | | |
| Lower VOC emissions (Apura-FG) | | |

| Applications | | |
|--|--|--|
| Accelerates development in new and existing gas fields | | |
| Enter remote locations more easily (offshore, desert, arctic) | | |
| Increase feed range (Higher CO ₂ levels, more contaminants) | | |

Examples: Wellhead Natural Gas Conditioning (Onshore/Offshore), Fuel Gas Conditioning for Gas Engine & Gas Turbine (Onshore), Pipeline Conditioning, Acid Gas Removal / Natural Gas Sweetening (Removal of CO_2 , H_2S), Enhanced Oil Recovery (EOR), Biogas / LFG Upgrading.





MEMBRANE PRODUCTION

Fujifilm Manufacturing Europe B.V. in Tilburg, The Netherlands produces membranes and modules for water purification and gas separation.

This company site covers 61 hectare and has production plants for:

- Photo Paper
- Offset plates
- Membranes
- Cell culture media

With more than 700 employees this is one of the largest Fujifilm production facilities of photographic and membrane materials.

R&D MEMBRANE LABORATORY

The Tilburg Research Laboratory is located at the production site of Fujifilm Manufacturing Europe B.V.

Our R&D Centre in Tilburg has an excellent analytical laboratory. This laboratory supports customer and application activities associated to our ion exchange membranes and gas separation membranes.

The laboratory provides fast and secure root cause analysis. For the evaluation of membrane properties and membrane performance, an extensive set of validated test methods is available.





CONTACT

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https://www.fujifilm.com/us/en/business/industrial-materials/gas-separation-membranes/overview

www.fujifilminnovation.eu







apura

Gas Separation Membrane