**Color+ WU Series for wide format printers using Epson DX4 and DX 5 print heads**

The Color+ WU Series inks use a unique, patent-pending chemistry that has been specifically formulated to provide optimal performance on wide format printers using the Epson DX-4 and DX-5 print head (see equipment list below).

The Color + WU ink has excellent drying capabilities when printed onto coated and uncoated media, most commonly used in the sign and graphics display markets while virtually eliminating the odor associated with mild solvent ink.

**Features**
- Very low odor
- Excellent printhead reliability
- Significantly reduced purging and head maintenance
- Broad color gamut and vibrancy
- Two year outdoor durability
- Optimal print quality with high gloss finish
- Wide adhesion range and can be used on coated and uncoated media

**Ink Properties**
The Color + WU series is a range of ink that was designed to offer the environmental benefits of eco-solvent inks with the performance benefits of mild and true solvent inks.

### Color Range

<table>
<thead>
<tr>
<th>Ink Code</th>
<th>Description</th>
<th>Pack Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>WU-215</td>
<td>Cyan</td>
<td>1L bottle</td>
</tr>
<tr>
<td>WU-052</td>
<td>Yellow</td>
<td>1L bottle</td>
</tr>
<tr>
<td>WU-004</td>
<td>Black</td>
<td>1L bottle</td>
</tr>
<tr>
<td>WU-135</td>
<td>Magenta</td>
<td>1L bottle</td>
</tr>
<tr>
<td>WU-255</td>
<td>Light Cyan</td>
<td>1L bottle</td>
</tr>
<tr>
<td>WU-185</td>
<td>Light Magenta</td>
<td>1L bottle</td>
</tr>
<tr>
<td>WU-016</td>
<td>Flush</td>
<td>5L container</td>
</tr>
</tbody>
</table>

**Recommended Printer Platforms**
Any printer that uses the Epson DX-4 and DX-5 print head including:
- Mimaki JV-3(all models), JV-33 and JV-5
- Roland Soljet/VertaCAMM/SC/SP/XC/VP/XJ
- Mutoh Rockhopper II, Falcon II, Spitfire/Toucan LT
- Mutoh Valuejet 1204, 1604, 2606
- Agfa Grand Sherpa

### Ink Performance

<table>
<thead>
<tr>
<th>Ink Performance Parameter</th>
<th>Eco</th>
<th>Mild</th>
<th>Bio</th>
<th>Color+ WU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor</td>
<td>★★★★★</td>
<td>★</td>
<td>★★</td>
<td>★★★★★</td>
</tr>
<tr>
<td>Drying time/substrate</td>
<td>★★</td>
<td>★★★★</td>
<td>★</td>
<td>★★★★★</td>
</tr>
<tr>
<td>Drying time/print head</td>
<td>★★★★</td>
<td>★★★ ★</td>
<td>★★</td>
<td>★★★★★</td>
</tr>
<tr>
<td>Print head maintenance</td>
<td>★★★★</td>
<td>★★★ ★</td>
<td>★★</td>
<td>★★★★★</td>
</tr>
<tr>
<td>Color gamut/vibrancy</td>
<td>★★★★</td>
<td>★★★★</td>
<td>★★</td>
<td>★★★★★</td>
</tr>
<tr>
<td>Gloss</td>
<td>★★★★</td>
<td>★★★★</td>
<td>★★</td>
<td>★★★★★</td>
</tr>
<tr>
<td>Scratch resistance</td>
<td>★★</td>
<td>★★★★</td>
<td>★</td>
<td>★★★★★</td>
</tr>
<tr>
<td>Outdoor durability</td>
<td>★</td>
<td>★★★★</td>
<td>★</td>
<td>★★★★★</td>
</tr>
<tr>
<td>Print quality/sharpness</td>
<td>★★</td>
<td>★★★★</td>
<td>★</td>
<td>★★★★★</td>
</tr>
</tbody>
</table>

*Excellent ★★★★★ Good ★★★★ Fair ★*
**Application Range**
Color+ WU inks are ideally suited for a wide range of print applications.

Outdoor applications include:
- Durable signage
- Window graphics
- Posters
- Banners
- Backlit box signs
- Vehicle graphics

Indoor applications include:
- High resolution graphics
- POS/POP promotional advertising
- Floor graphics
- Textiles

**Media Recommendation**
Color + WU-series ink is compatible with most coated and uncoated media including:
- Self-adhesive vinyl
- Vinyl banner (all weights)
- Polyethylene banner
- Most grades of PVC
- Polystyrene
- Paper (coated and uncoated)

**Safety & Handling**
**Color + WU-series ink are:**
- Has a high flash point and is exempt from the Highly Flammable Liquid Regulations.
- Formulated free from lead and other heavy metals and therefore comply with the American Toy standard ASTM F963 safety regulations.
- Comprehensive information on the safety and handling of Color + ink is provided in the Material Safety Data Sheet (MSDS).

**Environmental Information**
- Do not contain ozone-depleting chemicals as described in the Montreal Convention.
- Formulated free from aromatic hydrocarbons known to have an adverse effect on the environment.

**THE END USER MUST DETERMINE SUITABILITY OF THIS PRODUCT FOR THE INTENDED USE PRIOR TO PRODUCTION.**

**Co-use with other inks**
Due to the unique chemistry of the Color + WU-series we do not recommend its use with other ink on a printer.

**Outdoor Use**
Accelerated weathering tests have been carried out in a Xenon Arc Weatherometer set to SAEJ 1960 standard. Under these conditions the accelerated weathering of Color + WU-series equates to approximately 24 months outdoor exposure in a temperate climate, such as North America.

**Storage**
Color+ WU inks should not be stored in direct sunlight or near heat sources and should be kept away from peroxides. In the interest of maximum shelf-life storage temperatures should be between 5°C/41°F and 30°C/86°F. When stored within this environment the inks will have a shelf-life of 12 months from date of manufacture.

The information and recommendations contained in this Technical Data Sheet, as well as technical advice otherwise given by representatives of our Company, whether verbally or in writing, are based on our present knowledge and believed to be accurate. However, no guarantee regarding their accuracy is given as we cannot cover or anticipate every possible application of our products and because manufacturing methods, printing stocks and other materials vary. For the same reason our products are sold without warranty and on condition that users shall make their own tests to satisfy themselves that they will meet fully their particular requirements. Our policy of continuous product improvement might make some of the information contained in this Technical Data Sheet out of date and users are requested to ensure that they follow current recommendations.